How to set up Processes
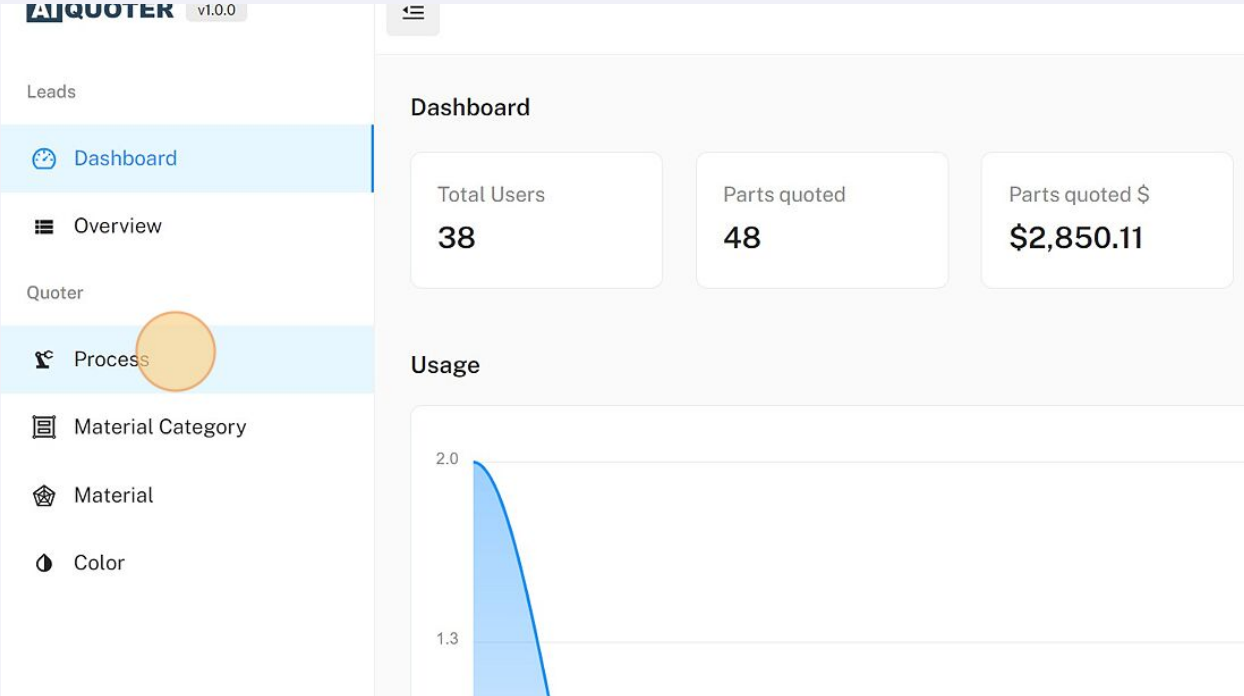
Set up your own custom processes. You can almost fit any process, or secondary operation with adaptive pricing models.

1   **Click "Process"**

2 Set up a new process by clicking "Add" or editing an existing process.

☰   👤 John Paul

Home / **Process**

Processes							+ Add
Process na...	Start Up Price	Infill Minimum	Allow User Infill	X Min/Max	Y Min/Max	Z Min/Max	Action
FDM	$5.00	40%	Yes	10-450 mm³	10-450 mm³	10-450 mm³	Edit
DLS	$30.00	50%	No	10-189 mm³	10-118 mm³	10-326 mm³	Edit
DMLS	$100.00	100%	No	10-280 mm³	10-280 mm³	10-280 mm³	Edit
MJF	$50.00	100%	No	10-284 mm³	10-380 mm³	10-380 mm³	Edit
SLS	$50.00	20%	Yes	10-300 mm³	10-165 mm³	10-165 mm³	Edit
SLA	$10.00	20%	Yes	10-300 mm³	10-335 mm³	10-200 mm³	Edit

1–6 of 6 ‹ ›

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3 Give your process a name and description

Edit Process   ✓ Sa

Process   Advanced Pricing

Process Name
FDM|

Start Up Price
💲 5

Process Description
Fused Deposition Modeling

Material Category
ABS, PLA, PETG, PC, PA12 / Nylon12, TPU, ULTEM 9085

Build Plate Thresholds & Infill

X-Min
mm 10

X-Max
mm 450

Y-Min

Y-Max

4 The "Start Up Price" will be applied once the process is applied. This should include the price to splice the object and setup the machine & material.

John Paul

✓ Save   ✗ Cancel

Start Up Price
$ 5

Material Category
ABS, PLA, PETG, PC, PA12 / Nylon12, TPU, ULTEM 9085   ▼

X-Max
mm   450

5 Select the Material Category that will be shown for this process.
The categories can be set up in another step. You can change this at any time.

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Start Up Price
$ 4

Material Category
ABS, PLA, PETG, PC, PA12 / Nylon12, TPU, ULTEM 9085   ▼

X-Max
mm   450

Y-Max
mm   450

Copper - CuCP

☑ PA12 / Nylon12

☑ PC

☑ PETG

☑ PLA

☐ Thermoset Pro

☐ Thermoset Standard

☐ Titanium - Ti64

☐ Tool Steel - 1.2709

cess   Advanced Pricing

ess Name

ess Description

ed Deposition Modeling

Plate Thresholds & Infill

10

10

6 The "Built Plate Thresholds & Infill" section lets you set your printer's size capacities. You can also enable or disable the infill option or set a minimum infill percentage.

Process Description

Fused Deposition Modeling

Material Category

ABS, PLA, PETG, PC, PA12 / Ny

Build Plate Thresholds & Infill

X-Min		X-Max
mm 10	⇕	mm 450

Y-Min		Y-Max
mm 10		mm 450

Z-Min		Z-Max
mm 10		mm 450

Minimum Infill %

⬤ Allow Users to chan

7 Set a minimum quantity or maximum quantity for this process.

Fused Deposition Modeling

Build Plate Thresholds & Infill

X-Min		X-Max	
mm	10	mm	450

Y-Min		Y-Max	
mm	10	mm	450

Z-Min		Z-Max	
mm	10	mm	450

Minimum Infill %

Allow Users to char

Quantity Minimum		Quantity Maximum	
parts	1	parts	1

🗑 Delete Process

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8 Under "Advanced Pricing" you can not only set specific pricing mechanisms but also add additional processes.

AI QUOTER v1.0.0

Leads

⏱ Dashboard

☰ Overview

Quoter

🦾 Process

▦ Material Category

⬠ Material

◖ Color

Edit Process

Process   Advanced Pricing
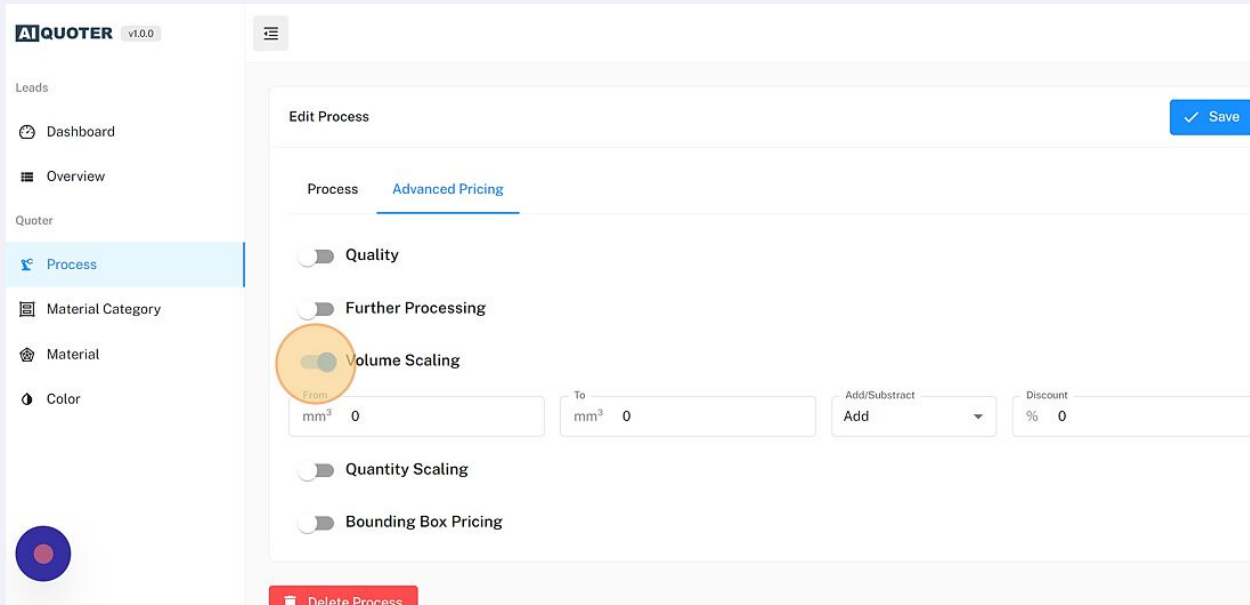
Quality

Further Processing

Volume Scaling

Quantity Scaling

Bounding Box Pricing

9 Set different quality options for the print or disable the quality option.

Process   **Advanced Pricing**

🔵 **Quality**

Quality Name	Layer Height	Add/Substract
Standard	μm 100	Add ▼
Standard	100 μm	add
Standard+	50 μm	add
Standard-	200 μm	substract

⚪ **Further Processing**

⚪ **Volume Scaling**

⚪ **Quantity Scaling**

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10 "Further Processing" allows you to add secondary processes, such as removing support structures, polishing, or painting.

AI QUOTER v1.0.0

Leads
- 🕙 Dashboard
- ▤ Overview

Quoter
- Σ Process
- ▤ Material Category
- ⬡ Material
- ◐ Color

☰

Edit Process   ✓ Save

Process   Advanced Pricing

⚪ Quality

⚪ Further Processing

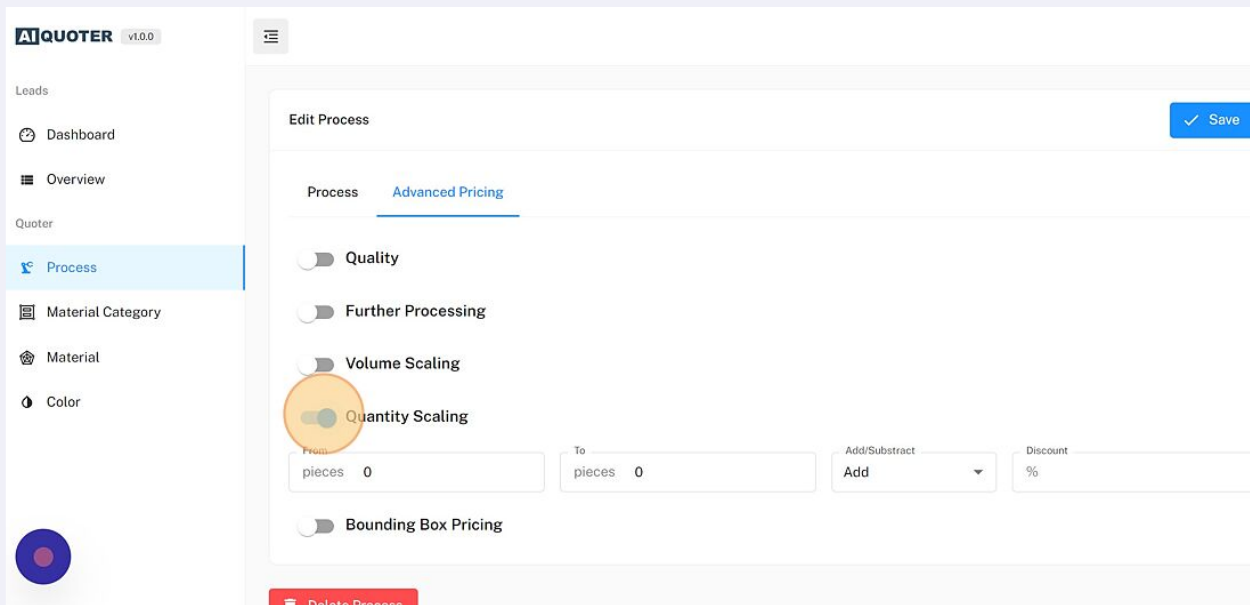| Processing Name	Absolute/Percent	Add/Substract	Discount
More work	Absolute ▼	Add ▼	$ 10
More work		add	10 $
Lackieren		add	10 %

⚪ Volume Scaling

⚪ Quantity Scaling

11 "Volume Scaling" allows you to increase/decrease the price based on volume of the object.

12 Do you want to give a discount for ordering higher quantities? You can set that here.

13 Some objects might have a small volume, but due to difficult overall dimensions, it requires an increase in price.
Set your price model based on the bounding box.

14 Click "Save" to save your changes.